



SEF #7
4760 Airport Road, Cincinnati, Ohio 45226
(513) 871-9966 fax (513) 871-9261
Repair Station # E5ZR316Y
SignatureEnginesInc.com

ENGINE OVERHAUL / T.D.I. RECORD

MAKE: <u>lyc</u>	MODEL: <u>IO 360 CIC</u>	S/N.: <u>L-10609-S1A</u>
RATED H.P.: <u>200</u>	RATED R.P.M.: <u>2700</u>	T.C. NO.: <u>1E10</u>
WORK ORDER NO.: <u>E7211</u>	CYL. TYPE: <u>Factory New</u>	DATE COMPLETE: <u>4-28-17</u>

Engine T.S.M.O.: _____ Hr.

Engine T.T.S.N.: _____ Hr.

Technician Signature: David Penney

Inspector Signature: [Signature]

Prop Dowel Bushings: DP

Crankshaft S.N.: 82795

Case Match #: 08153 PT

Rod Journals Dia.: STD

Cam Gear Backlash: DP

Prop Drive Geag Backlash: 1/14

Main Journals Dia.: STD

Mag. Drive Gear Backlash: OK

Mag. Drive Gear Bearing: 1/14

Rods Torqued: DP JW

C/W Pins, Plates, Rings: 1/14

Camshaft Saddle: (std) P20

Crank End Clearance: DP

Crankcase Plugs: DP

Sludge Tubes: 1/14

Oil Pump Gear To Housing: DP

Crank C. W. Bushings: 1/14

Cylinder Torqued: DP JW

Valve Clearance: DP JW

Oil Pump Gears: DP

Cam To Crank Timing: DP JW

Crankshaft Oil Passage: DP

Crankcase Oil Passage: DP

Thrust Clearance Face: .012 Slinger .007

Mag. To Eng. Timing: OK

S.B. 651 1/14

Case Cont 7th stud hump Light

Lyc. Case (W/D) N/D Heavy

Crankshaft Seal (std) P50

AMT.	PART NUMBER	DESCRIPTION	\$ COST	AMT.	PART NUMBER	DESCRIPTION	\$ COST
	<u>SL-75441-1</u>	GASKET SET		<u>4</u>	<u>SL STD 2180</u>	OIL DRAIN HOSES	
		OIL SEAL				COUNTERWEIGHT	
		BEARING SET				COUNTERWEIGHT	
<u>2</u>	<u>AE-13884</u>	BEARING		<u>1</u>	<u>AE-18840</u>	CAMSHAFT P/N <u>N</u>	
<u>4</u>	<u>SL-11020</u>	BEARING		<u>1</u>	<u>SL-53E19600</u>	VERNATHERM	
<u>8</u>	<u>SL-74309A</u>	ROD BEARING				OIL PUMP KIT	
		SLUDGE TUBE		<u>1</u>	<u>SL STD 2213</u>	CRANK BOLT	
		ADP. BEARING		<u>8</u>	<u>SL 74389</u>	R/A BUSHING	
		C.W. PINS				R/A BUSHING	
		C.W. PINS				MAG COUPLING	
		C.W. PINS				PISTON	
		C.W. BUSHING		<u>8</u>	<u>SL-12596</u>	ROD BOLTS	
		C.W. BUSHING		<u>8</u>	<u>SL-12186</u>	ROD NUTS	
		C.W. BUSHING		<u>16</u>	<u>SL-15H21201</u>	<u>SPRING</u>	
		BLADE BUSHING		<u>1</u>	<u>SL-61084</u>	<u>SPRING</u>	
		BLADE BUSHING					
		C.W. PLATE					
		C.W. CIRCLIP					
		CRANK PLUG					
		CONN. ROR PINS					
<u>8</u>	<u>72877</u>	LIFTERS <u>RE</u>					
		LIFTERS					
<u>8</u>	<u>SL-72626A</u>	ROCKER SHAFT					
		INTAKE HOSES					