





Phone: 815.544.2300 800.397.8181 LIMITED AIRCRAFT ENGINE WARRANTY

FAX: 815.544.8900

Poplar Grove Airmotive, Inc. (PGA) limits its warranty on the listed engine overhauled by PGA to be free from defects in material and workmanship under normal use and service for a period of two years or 500 hours, whichever occurs first from the completion date of the overhaul. All accessories overhauled by PGA are warranted for 250 hours of operation or one year, whichever event shall occur first.

Any engine, cylinder or component Repair not associated with a major engine overhaul is warranted to be free from defects in material and workmanship for six months.

The obligation of the Company under this warranty is limited to the repair or replacement, at the option of PGA, of any part, component or engine, which, in the opinion of PGA is defective. PGA assumes no obligation for work accomplished at a facility other than PGA unless prior notification is given and the owner receives authority from PGA to proceed. PGA additionally reserves the right to furnish any parts and/or components required. If requested by PGA, owner must return all warranted parts, transportation prepaid, to PGA for examination.

Warranty is not applicable to routine maintenance, inspection or adjustments. Replacement or repair of an engine component or accessory will not be construed to extend the initial warranty period.

This warranty shall not apply to engines, their component parts or accessories which have been improperly installed, adjusted, stored, handled, repaired, altered or operated contrary to current manufacturer's recommendations of FAA Airworthiness Directives, or subjected to misuse, neglect, accident, pre-ignition, detonation, hydrostatic lock or corrosion.

PGA does not warrant accessories, such as factory-remanufactured magnetos, carburetors, starters, etc. supplied by a vendor other than PGA when that vendor has its own warranty.

No express warranties and no implied warranties, whether of merchantability or fitness for any particular use, or otherwise (except to title) other than that expressly set forth above, which is made expressly in lieu of all other warranties, shall apply to products sold by PGA.

This warranty and this PGA's obligation thereunder is in lieu of all other warranties, expressed or implied, including warranties of merchantability and fitness for a particular purpose, and all other obligations or liabilities, including consequential damages or contingent liabilities arising out of the failure of any engine or part to operate properly, and no person is authorized to give any other warranty or to assume any additional obligation on PGA's behalf unless made in writing and signed by an officer of PGA.

Date 17 Apr. 2626 Model Lye. 0-360-FIAB SIN L-28339,36 A WO# 106526

After starting the engine, ensure a normal warm for takeoff power. When possible, reduce power ensure good air speed for proper cooling. Use operating handbook. Excessive heat is the principal to the green arc.

If the engine is normally aspirated (non-turbock We recommend a density altitude less than 5,00

For proper break-in/piston ring seating, operagreen arc. Maintain these power settings unticylinder bores require cylinder removal, honing

Descend at low cruise power while closely moni as this will cause the engine to cool too rapidly.

There is only one object to be accomplished du such a manner that quart per hour of flight is to be used in the engine. Change oil and inspect not use AD (ashless dispersant) oil until consum

Engine Oil Recommendation For Piston Rin

Aero Shell 100

Aero Shell 80 Aero Shell 65

Phillips 20W-50

Phillips 20W-50

Use mineral based AD oils only after break-in -



FAX: 815.544.8900

ree from defects in material and from the completion date of the ever event shall occur first.

free from defects in material and

PGA, of any part, component or acility other than PGA unless prior right to furnish any parts and/or to PGA for examination.

engine component or accessory

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ncluding warranties of uential damages or contingent give any other warranty or to

136 A WO# 106526

POPLAR GROVE AIRMOTIVE, INC. CRS YYBR664L SUGGESTED BREAK-IN PROCEDURES

After starting the engine, ensure a normal warm up, but avoid prolonged ground running. Follow the airframe manufacturer's recommendations for takeoff power. When possible, reduce power to the climb power setting specified in the operator's manual. Establish a shallow climb angle to ensure good air speed for proper cooling. Use more cowl flaps than normal or step climb to help in this process. Adjust mixture per aircraft operating handbook. Excessive heat is the primary cause of cylinder bore glazing. Make every effort to keep your operating temperature well into the green arc.

If the engine is normally aspirated (non-turbocharged) it will be necessary to cruise at a low altitude to obtain the required cruise power levels. We recommend a density altitude less than 5,000 feet to allow the engine to develop sufficient cruise power for a good break-in.

For proper break-in/piston ring seating, operate the engine at 65-75% power during cruise while keeping engine temperatures well in the green arc. Maintain these power settings until oil consumption stabilizes, this will minimize the chance of glazing the cylinder bores. Glazing cylinder bores require cylinder removal, honing, and installing new piston rings. *Poplar grove Airmotive does not warranty this condition*.

Descend at low cruise power while closely monitoring the engine instruments. Avoid long descents at low manifold pressure and rapid descents, as this will cause the engine to cool too rapidly.

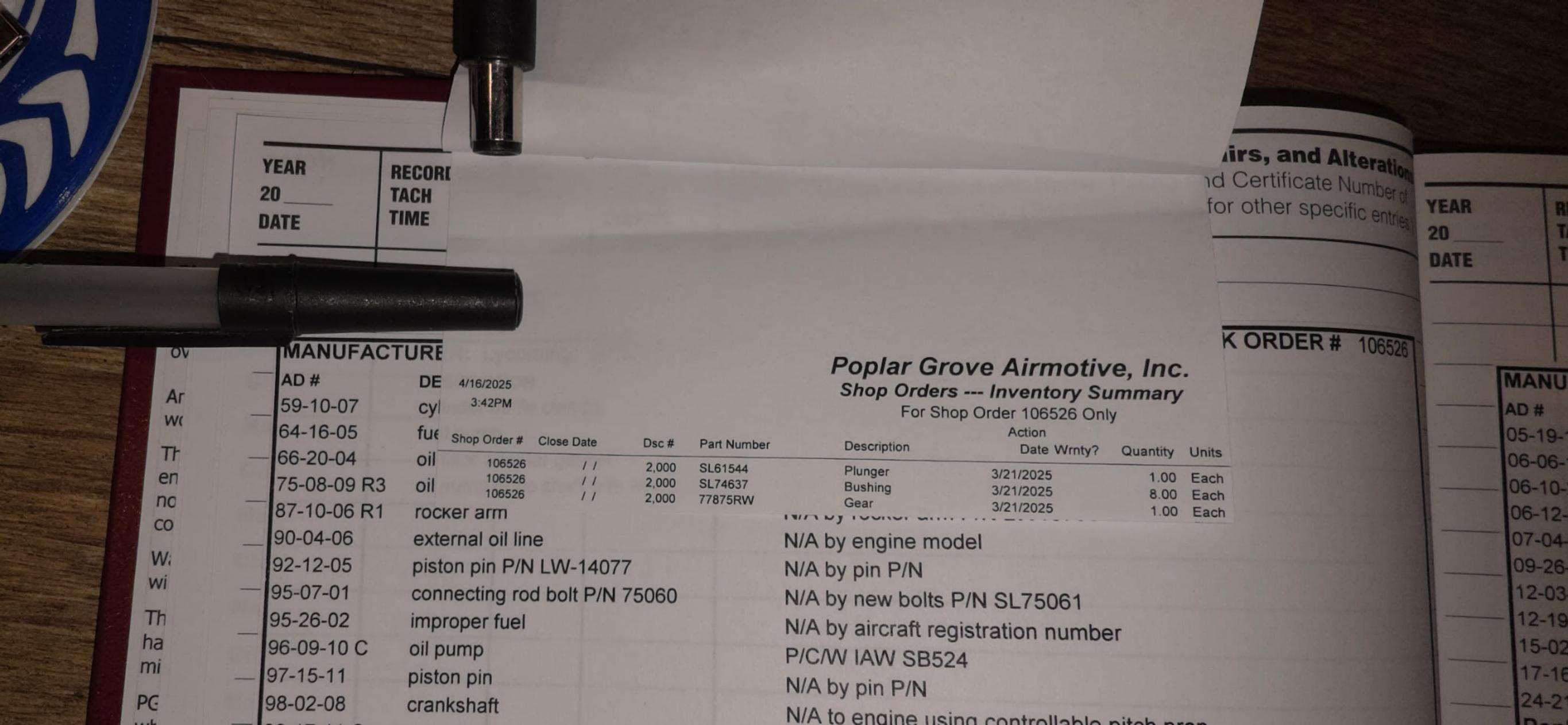
There is only one object to be accomplished during the break-in: the stabilization of oil consumption. Record all oil additions and flight hours in such a manner that quart per hour of flight is known. During this portion of the break-in, which could range 25 to 100 hours, mineral oil <u>must</u> <u>be</u> used in the engine. Change oil and inspect filter after approximately 10 hours – then 35 hours – then per your normal schedule, however, do not use AD (ashless dispersant) oil until consumption stabilizes.

Engine Oil Recommendation For Piston Ring Seating

Engine Oil Recommendation For Piston Kin	g Seating
Aero Shell 100	SAE 50
Aero Shell 80	SAE 40
Aero Shell 65	SAE 30
Phillips 20W-50	Type M
Phillips 20W-50	XC

Above 60 degrees F 30 degrees – 90 degrees F 0 degrees – 70 degrees F All Season Nickel Cylinders

Use mineral based AD oils only after break-in - NO synthetics



YEAR IT	TECORDING TODAY'S TOTAL TIME IN SERVICE TEN	stries must be endorsed with Name, Rating a chnician or Repair Facility. (See back pages	and Certificate Number of some for other specific entries.)
AD # 59-10-07 64-16-05 66-20-04 75-08-09 R3 87-10-06 R1 90-04-06 92-12-05 95-07-01 95-26-02 6-09-10 C 7-15-11 8-02-08 3-17-11 C 1-10-14 C 1-10-14 C 1-10-14 C 1-10-14 C	RER: Lycoming ENGINE MODEL DESCRIPTION Sylinder baffle clamps Del pump Del filter adapter gasket Del pump drive shaft with woodruf key Decker arm Deternal oil line Deston pin P/N LW-14077 Description of bolt P/N 75060 Description pin Desc	COMPLIANCE STATUS N/A has new style clamps N/A to overhauled pump installed N/A by gasket P/N N/A has drive shaft with flats N/A by rocker arm P/N LW18790 not installed N/A by engine model N/A by pin P/N N/A by new bolts P/N SL75061 N/A by aircraft registration number P/C/W IAW SB524 N/A by pin P/N N/A to engine using controllable pitch proportion of the property of t	

AR TE		RECORD TACH TIME	ING	TODAY'S FLIGHT	TOTAL TIME IN SERVICE	Description of Inspections, Tests, Repairs, and Alterations Entries must be endorsed with Name, Rating and Certificate Number of Technician or Repair Facility. (See back pages for other specific entries.)
	MANI	IEACTI	IDED	Lucomi	DO ENCINE	E MODEL + 0 200 E440 OW + 20070 PM
	150000000000000000000000000000000000000	FACIL		: Lycomi	ng ENGINE	E MODEL: 0-360-F1A6 S/N: L-28359-36A WORK ORDER # 106526
	AD # 05-19-	11		RIPTION shaft failu		COMPLIANCE STATUS
-	06-06-			shaft failu		N/A by crankshaft S/N V1319
	06-10-		ECIT			N/A by Lycoming rode installed
	06-12-			ylinders		N/A by Lycoming rods installed N/A to Lycoming cylinders
	07-04-			rior cylind	ers	N/A to Lycoming cylinders
	09-26-			cylinders		N/A to Lycoming cylinders
	12-03-	07		carbureto	rs	N/A by die cast body
	12-19-	01	Cran	kshaft failu	ire	N/A by crankshaft S/N V1319
	15-02-	07	Prop	Gov Shaf	Set Screw	C/W IAW SB 1343B
	17-16-	11	Lyco	ming rod b	ushings	N/A to new bushings installed, P/N 01K28983 and SL13923A
	24-21-	02	LW-1	13923 rod	bushings	N/A to new bushings installed, P/N 01K28983 and SL13923A
	Popla	r Grove	e Airn	notive, In	ic.	
	FAA A	pproved	Repa	air Station	# YYBR664I	L Terry Aavang J Parte: 17/Apr/2025
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Wa Wa	92-12-05		106526	11	2,000	SL12892	Thrust Button	3/07/2025	8.00 Each			12-03-07			
will	95-07-01		106526	11	2,000	SL-STD1821	Hose	3/07/2025	4.00 Each			The second second	-	-6 carbure	tors
			106526	11	2,000	SL69603	Hose	3/07/2025	4.00 Each			12-19-01	Cra	inkshaft fa	iluro
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SECURIOR SEC			106526	11	2,000	AELSTD551	Plug	4/08/2025	1.00 Each					200	A PARTY OF
mer			106526	11		10-5253	Carburetor Core	4/09/2025	-1.00 Each		-			100000	
liab liab			106526	11	2,000	QS200-32S [200-32H]	Clamp	4/09/2025	2.00 Each				NAME OF TAXABLE	A DESCRIPTION	
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THE PARTY NAMED IN CO.			106526	11		LW16775	Fuel Pump	4/14/2025							
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DATE	TIME	SERVICE	lechnician or	Repair Facility. (8	See back pag	es for other specific en	rof YEAR	RECORDING TO
							DATE	Date 05-19 Tach Time
as per the mar parts list is on Assembled LW-18843 a pump P/N Loverhauled details All applicable a book. This end and inspected work performed work performed. Poplar Grove	infacturer's current at this agent engine with and tappets. W16775 over by Marvel-State was test ruin accordance with a Pertinent des Airport, Poper Airport	LYCOMING 5680.70 d, cleaned, inspected and rent overhaul manual cy. The following access a crankcase repaire P/N 15B26262. Instead by Aero Acchebler Aircraft Carrectives and related factor in an FAA approved to with current regulations of tails of repair are on file action #YYBR664L Lion #YYBR664L	ories were overhault d by DIVCO, WI talled new Lyco ccessories. Surburetors. See troublications have st cell and meets sport the Federal Aviation	New tolerances a led or exchanged. Set DC #136769. Instead of carburete A.D. Compliance been checked for coeffications. The air on Administration and under: 106526 Terry Aavang	in accordance and clearances and clearances are maintenance stalled new its P/N 05K2 or P/N 10-52 ce Record a compliance at the reraft engine id at a pproved for a possible disapproved for a possible disapprove	Lycoming camshaft 21104. Installed fuel 53, S/N MS1HG701 and Parts List for furt entified above was repaired	her de	Install overhauled en front of engine log bo Install engine with ne 122.9 Hrs. on them, s engine to magneto tir o-ring p/n M83248/1-plates. Inspect and lu Alternator and starter cooler p/n HE800173 H55735-1. Install new 1. Replace left rear en LLC. Add 8 Quarts I install bottom spark p for leaks, make idle a and reseal at this time. Check for proper fund AD 83-14-04 Dated 672.9 Tach Time. Inspect IAW Cessna I certify that this aire determined to be in the TTAF 11,235

8300 Airport Rd. **CESSNA 172RG** Date 05-19-2025 DATE Middleton, WI, 53562-0008 S/N172RG1191 Tach Time 622.9 (608) 836-1711 ENGINE LOGBOOK ENTRY for N131VU (ANNUAL) Install overhauled engine from Poplar Grove Airmotive, Lycoming O-360-F1A6 s/n L-28359-36A. See 36A front of engine log book for Poplar Grove Airmotive for release date W.O. # 106526 dated April 17/2025. Hours Install engine with new Lord engine mounts s/n J-9613-49 and new hardware. Magnetoes installed have overhaul 122.9 Hrs. on them, see release tags this page p/n 4371 on each s/n H-Y030068 and Y-030070. Check ained. A detailed engine to magneto timing. Install primer nozzlesand lines. Drain and clean fuel strainer, replace lower cup nis logbook. o-ring p/n M83248/1-111, and safety both. Inspect and re-install muffler and exhaust system, inspect end camshaft P/N plates. Inspect and lube all engine controls. Replace Brackett air filter element P/N BA-5805. Install alled fuel Alternator and starter from previous engine. Install new alternator belt p/n S1597-1-37.5. Install new oil 1HG701 cooler p/n HE8001733s/n 1087. Install new oil and fuel hose kit from Aero Aviation Co. Ref. Invoice # st for further H55735-1. Install new oil quick drain SAF-AIT p/n P5000. Install new Carb. Air box gasket p/n 2250023-1. Replace left rear engine baffle -p/n AF2455038-2 and left rear baffle p/n AF2455057-1 from Airform list in this log LLC. Add 8 Quarts Phillips 20W50 M mineral oil. Spin engine through with starter to get oil pressure and was repaired install bottom spark plugs and all lead ends. Check for leaks, and none found. Run up engine and check rvice for the for leaks, make idle adjustment. No discrepancies noted. Propeller and Governor sent out for inspection and reseal at this time and installed on engine. Install Tanis engine heater kit p/n TA2925-1, s/n 241223. 025 Check for proper function, no discrepancies noted. AD 83-14-04 Dated 07/20/1983 Muffler End Plates and Shroud C/W by visual inspection, due again at 672.9 Tach Time. Inspect IAW Cessna 172RG Service Manual and FAR 43 App. D as a guide. I certify that this aircraft has been inspected in accordance with a ANNUAL inspection and was determined to be in airworthy condition. TTAF 11,235.6 SMOH 000.0 TTE 5680.7 Lycoming O-360-F1A6 S/N L-28359-36A

TOTAL TIME IN SERVICE	
FLIGHT	
RECORDING TACH TIME	
YEAR 20 DATE	
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acility. (See back	or N 131VU oil filter and added
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TIME IN SERVICE	Michael Stalled new 1
TODAY'S FLIGHT	EN d filter, in oil filter
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